

## Double Leaf EI<sub>230</sub> / T30 Fire Retardant Security Door

<b>Fire Protection</b>	<b>EI<sub>230</sub> / T30</b>	<b>tested acc. to EN 1634-1</b>
<b>Smoke Control (optional)</b>	<b>S<sub>a</sub>, S<sub>200</sub> / RS</b>	<b>tested acc. to EN 1634-3</b>
<b>Self-Closing (optional)</b>	<b>up to C5</b>	<b>tested acc. to EN 1191</b>
<b>Burglar Protection</b>	<b>RC4</b>	<b>tested acc. to EN 1627</b>

**Certified in accordance with DIN EN 16034 / 14351-1 / 13241**

**General Building Approval as T30-1 (-RS) -FSA acc. to DIN 4102-5 / DIN 18095**

## Optional Audited Additional Functions

- Smoke Control	<b>RS (S<sub>200</sub>)</b>	tested acc. to EN 1634-3
- Sound Insulation	<b>up to R<sub>w,P</sub> 54dB</b>	tested acc. to EN ISO 10140-2
- Bullet Resistance	<b>FB4/FB6</b>	tested acc. to EN 1522
- Air Tight	<b>up to class 4</b>	tested acc. to EN 1026
- Rain- and Fire-Water Tight	<b>class 6A</b>	tested acc. to EN 1027
- Wind load Resistance	<b>up to class C5</b>	tested acc. to EN 1221
- Blast Resistance	<b>up to 20 kPa</b>	tested acc. to EN 13124-1
- Explosion Protection	<b>up to zone 1/21</b>	acc. to EN 1127-1 or ATEX 2014/34/EU
- Stainless Steel		

## Range of Dimension

**Range of Dimension for Doors**      **Width** from 1375 mm to 3000 mm  
**Height** from 1750 mm to 3000 mm

**Range of Dimension for Hatches**      **Width** from 1000 mm to 1375 mm  
**Height** from 500 mm to 1750 mm

## Technical Specification and Tender Text

<b>Product:</b>	<b>EI<sub>230</sub> / T30 double leaf fire retardant security door brand Buchele tested acc. to EN 1634-1 and EN 1627</b>
<b>Door Type:</b>	<b>PLANE Line PL 302 BASIC</b>
<b>Resistance Class:</b>	<b>RC 4</b>
<b>Rohbauöffnung:</b>	<b>.... x .... mm</b>
<b>Door Leaf:</b>	Double-walled, planar 70 mm thick steel door leaf without hinge embossing, three sides rebated with thick rebate. Without bottom stop. Special insulating inserts fully laid-in and glued. Passive leaf with multi-chamber sealing profile in the middle rebate. Securing pin screwed in door leaf rebate.
<b>Threshold:</b>	Floor bracket as separation sill. Surface galvanized and welded to the frame.
<b>Frame:</b>	3-sided circumferential rebated corner frame with visible black coated intumescent material in rebate. High-quality multi chamber sealing profile adjustable fixed in the three-sided groove.

<b>Hinges:</b>	Three-part, height adjustable construction hinges with hinge pin retention and ball bearing spacer ring for smooth door movement.	
<b>Door Closer:</b>	2 pieces door closer system with standard arm acc. to EN 1154 silver coloured mounted on hinge side. Door coordinator and 2 pieces of 30 mm high brackets with plastic roller.	
<b>Fitting:</b>	<b>Active leaf</b> with 4-point security mortise lock with latch lever function acc. to EN 12209 (prepared for installation of a profile cylinder lock, provided by customer). Security door handle set in acc. to EN 1906 fixed pivoted synthetic material black in U-shape with rounded long-plate. <b>Passive leaf</b> with self-locking concealed shoot bolt lock with upper switch lock.	
<b>Surface:</b>	Door leaf and frame galvanized und primed with 2K-PUR primer (Very High Solid) similar RAL 7035.	
<b>Installation:</b>	masonry	≥ 240 mm
	concrete	≥ 140 mm

### Alternative: PLANE Line PL 302 PREMIUM with flush mounted optics

<b>Frame:</b>	3-sided circumferential rebated PLANE Line special corner frame for flush mounted optics on hinge side. With visible, black coated intumescent material in rebate. High-quality multi-chamber sealing profile adjustable fixed in the three-sided groove.	
<b>Hinges:</b>	Object hinges type VB-3D 160 adjustable in three dimensions. Fixture element with slide bearings inside for smooth door movement.	
<b>Door Closer:</b>	Slide rail door closer system acc. to EN 1154 silver coloured mounted on hinge side.	

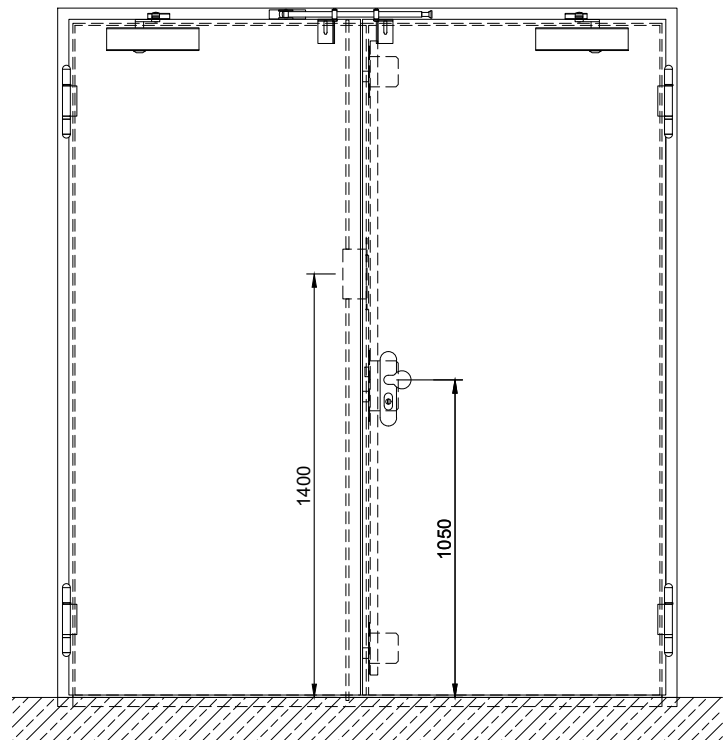
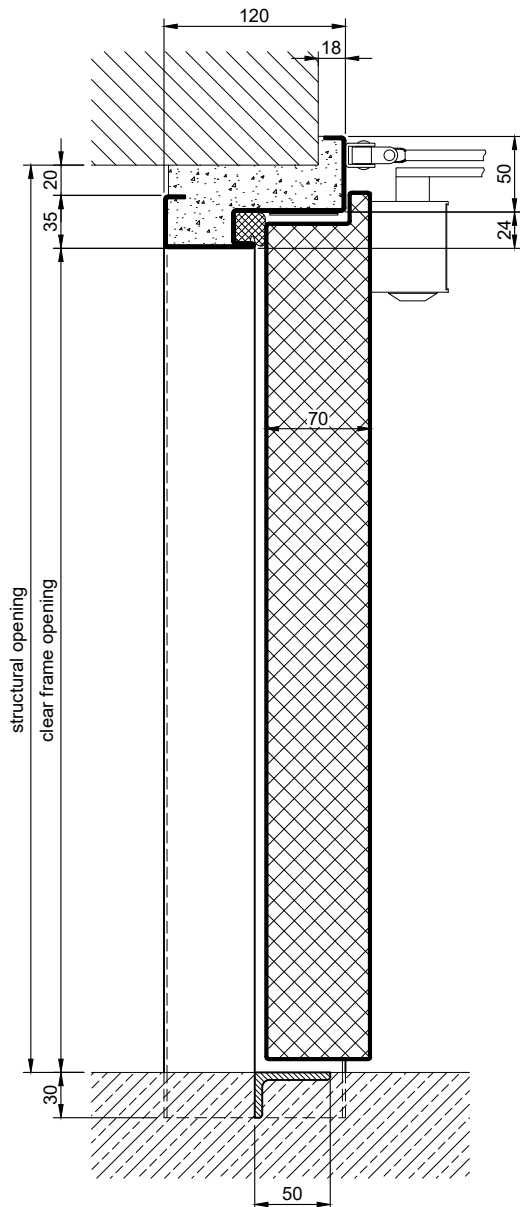
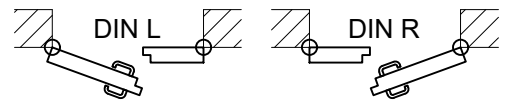
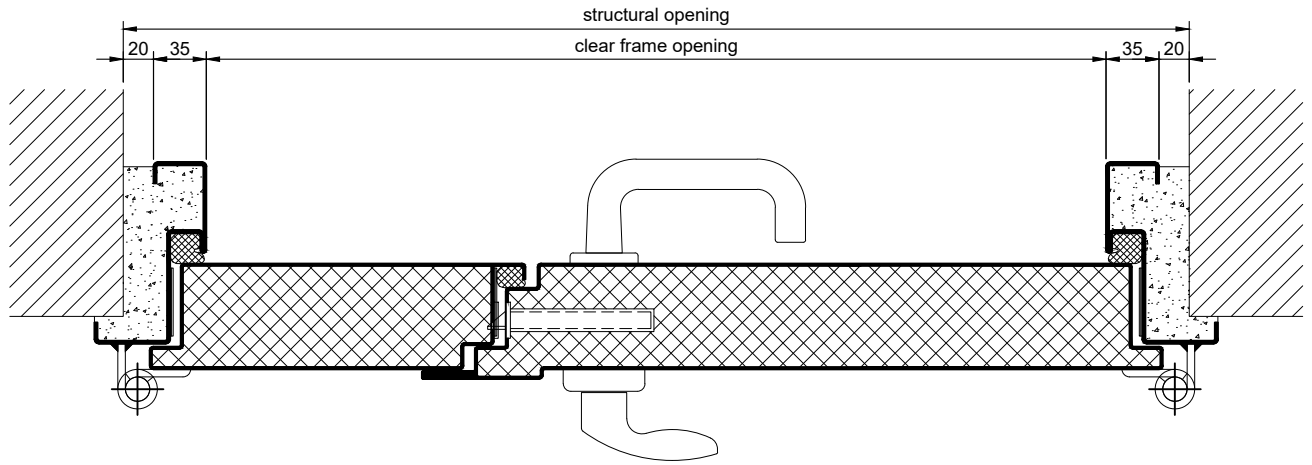
### Alternative: PLANE Line PL 302 SUPERIOR with flush mounted optics

<b>Frame:</b>	3-sided circumferential rebated PLANE Line special corner frame for flush mounted optics on hinge side. With visible, black coated intumescent material in rebate. High-quality multi-chamber sealing profile adjustable fixed in the three-sided groove.	
<b>Hinges:</b>	Concealed hinge system adjustable in three dimensions.	
<b>Door Closer:</b>	Concealed slide rail door closer system acc. to EN 1154 integrated in frame and door leaf.	

### Zusatzausstattungen

<b>Glazing:</b>	F30 fire-protective glazing fixed with profiled and visible screwed steel glazing bars. Minimum border 125 mm on side and top, base 300 mm.	
<b>Stainless Steel:</b>	Material 1.4301 (V2A) or 1.4404 (V4A), Surface mill finish or brushed.	
<b>BUCHELE DELUXE:</b>	The exclusive surface coating.	

### BASIC - Version

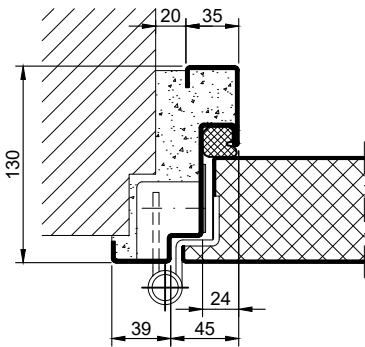


1.12.3 PLANE LINE PL 302 RC4\_EN

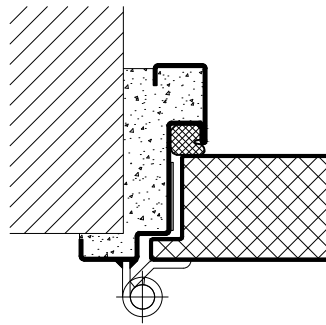
technical modifications reserved - edition 03/2024

### PREMIUM - Version

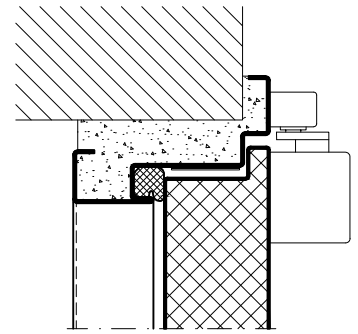
object hinges VB-3D



construction hinges

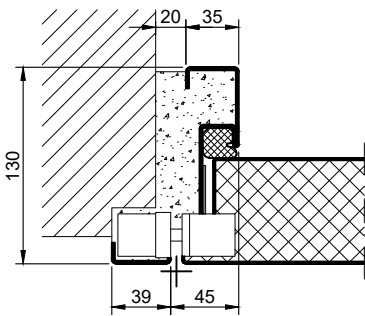


slide rail door closer

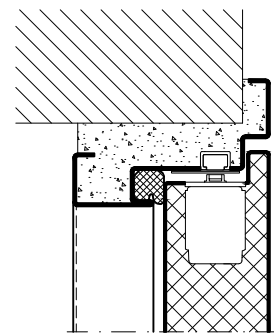


### SUPERIOR - Version

concealed hinges

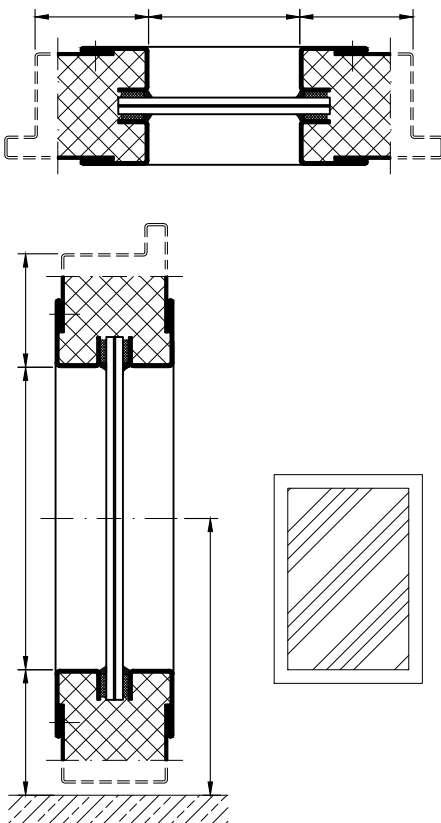


integrated door closer

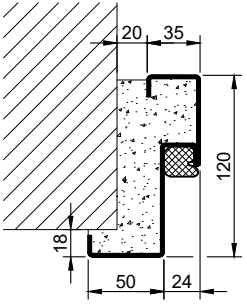
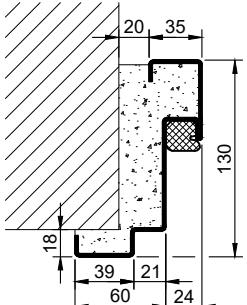
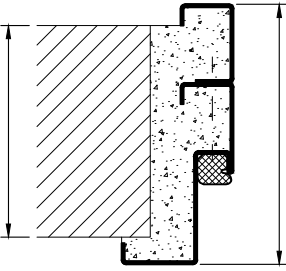
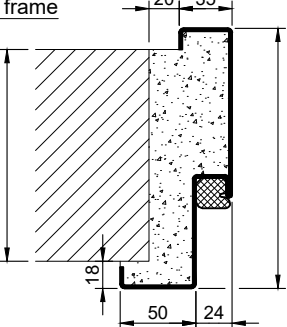
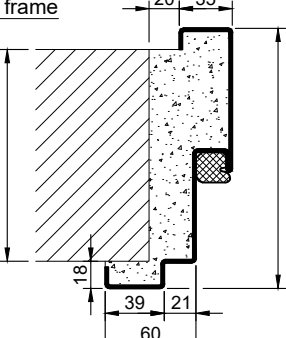
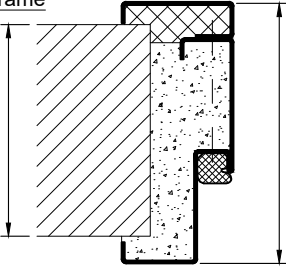
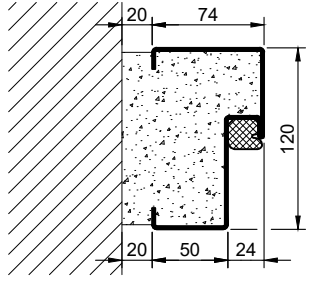
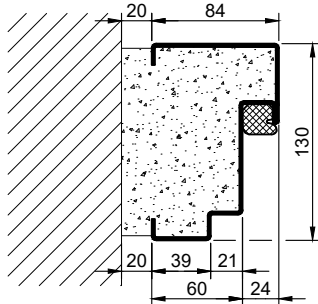
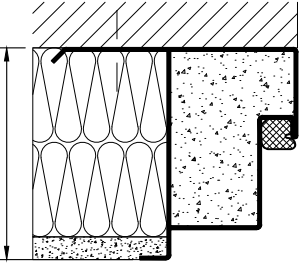
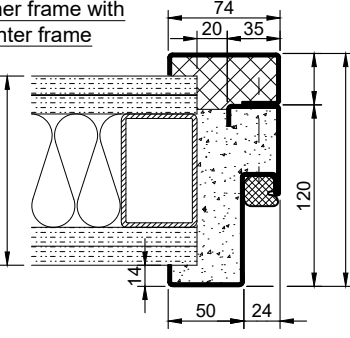
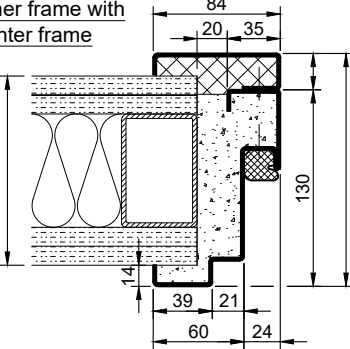
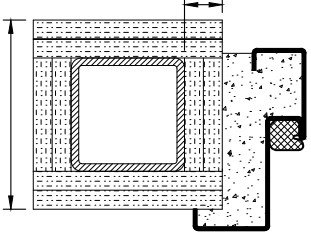
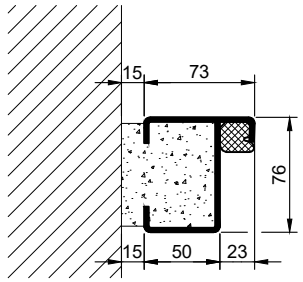
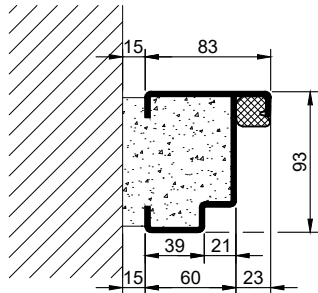
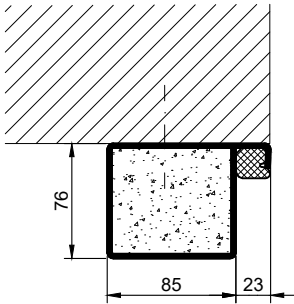


### Options

Glazing

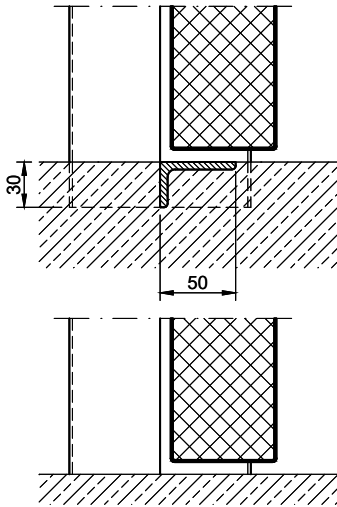


1.12.3 PLANE LINE PL 302 RC4\_EN

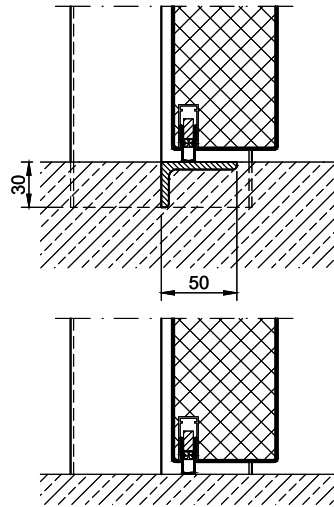
Frames BASIC	Frames PREMIUM/SUPERIOR	Variants (illustration BASIC)
<p>corner frame</p> 	<p>corner frame</p> 	<p>corner frame with additional frame</p> 
<p>encasing frame</p> 	<p>encasing frame</p> 	<p>encasing frame with counter frame</p> 
<p>block frame</p> 	<p>block frame</p> 	<p>juttet block frame</p> 
<p>corner frame with counter frame</p> 	<p>corner frame with counter frame</p> 	<p>corner frame at support / pillar</p> 
<p>profile block frame</p> 	<p>profile block frame</p> 	<p>pre-wall frame</p> 

### Thresholds

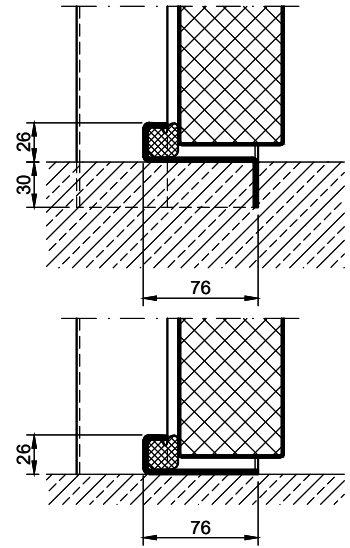
separation sill



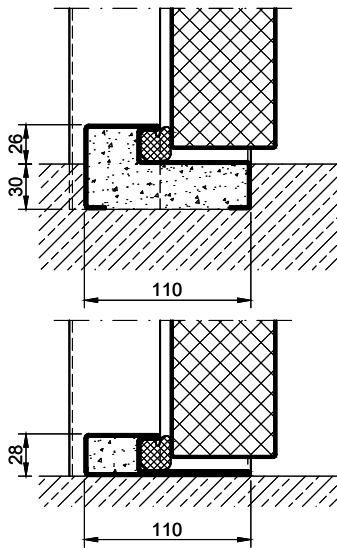
drop seal



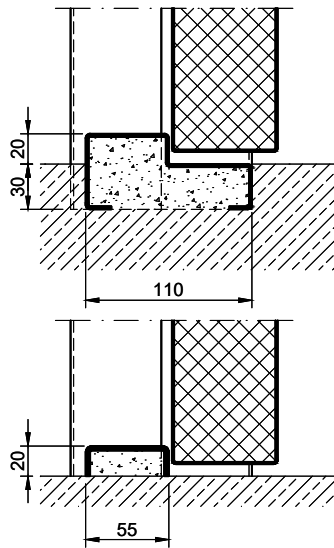
stop sill with seal



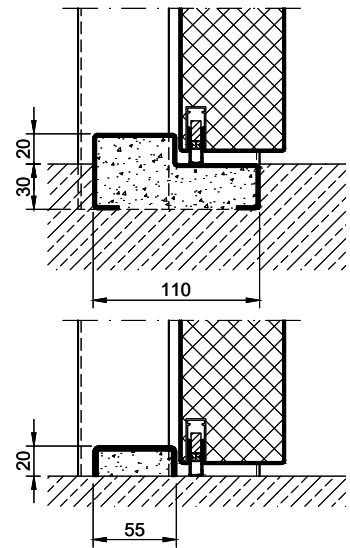
stop sill with seal



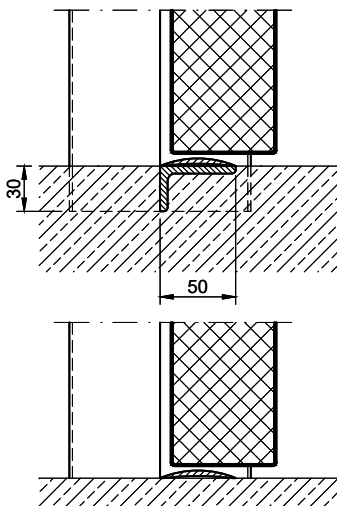
stop sill without seal



stop sill with drop seal



separation sill with half sill



full sill

